



Dart Aerospace Ltd.
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200
Fax 613 632-5246

RBW6205G03451-3G-PO

Job Sheet 193064



Part No: RBW6205G03451-3G-PO

Job Qty: 3 pcs

Part Name: Bolt Guide Removal & Install



Part Weight: 0 lbs

Status: New

Priority: Medium

Job Created: 4/8/19

Job Tracking No:

Due Date: 5/6/19

Created By: Patrick Lussier

Type: Stock

Description:

Note: DWG RBW6205G03451-3G Rev.2B IPP Rev. A 18.10.22 New issue DP Verify DD

Ship Via:

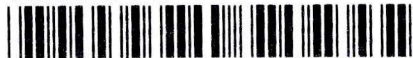
Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup Hrs	Run Hrs	Workcenter / Supplier	Lead Time	
100	Purchasing	3 pcs	5/6/19	5/6/19	0.00	0.00	Purchasing - 1		DP APR 30 2019
							Purchasing - 2		
							Purchasing - 3		
110	Packaging 2-1 - Receive - B4B	3 pcs	5/6/19	5/6/19	0.00	0.00	Packaging 2 - 1 - B4B		DP APR 30 2019
							Packaging 2 - 2 - B4B		
							Packaging 2 - 3 - B4B		
							Packaging 2 - 5 - B4B		
							Packaging 2 - 4 - B4B		
							Packaging 2 - 6 - B4B		
							Packaging 2 - 7 - B4B		
							Packaging 2 - 8 - B4B		
							Packaging 2 - 9 - B4B		
							Packaging 2 - 10 - B4B		
							Packaging 2 - 11 - B4B		
							Packaging 2 - 12 - B4B		
							Packaging 2 - 13 - B4B		
							Packaging 2 - 14 - B4B		
							Packaging 2 - 15 - B4B		
							Packaging 2 - 16 - B4B		
							Packaging 2 - 17 - B4B		
							Packaging 2 - 18 - B4B		
							Packaging 2 - 19 - B4B		
							Packaging 2 - 20 - B4B		
							Packaging 2 - 21 - B4B		
							Packaging 2 - 22 - B4B		
							Packaging 2 - 23 - B4B		
							Packaging 2 - 24 - B4B		
							Packaging 2 - 25 - B4B		
							Packaging 2 - 26 - B4B		
							Packaging 2 - 27 - B4B		
							Packaging 2 - 28 - B4B		



Container No: S176721



Part: RBW6205G03451-3G

Job No: 193064

Serial No/Batch: S176721

Revision: 2B

Inspector:

Exp Date:

Instructions:

Dart Aerospace Ltd.
1270 Aberdeen Street
Hawkesbury, ON K6A 1K7
CANADA
TEL: 1 613 632-5200
Email: sales@dartaero.com
www.dartaerospace.com

Date: 04/30/19

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				Packaging 2 - 29 - B4B	
				Packaging 2 - 30 - B4B	
				Packaging 2 - 31 - B4B	
				Packaging 2 - 32 - B4B	
				Packaging 2 - 33 - B4B	
				Packaging 2 - 34 - B4B	
				Packaging 2 - 35 - B4B	
				Packaging 2 - 36 - B4B	
120 QC 6	3 pcs	5/6/19	0.00 0.00	QC 6 - 9	MAY 0 1 2019 DAS 40 9-89
				QC 6 - 68	
				QC 6 - 61	
130 Packaging 3-1 - Stock - B4B	3 pcs	5/6/19	0.00 0.00	Packaging 3 - 1 - B4B	
				Packaging 3 - 2 - B4B	
				Packaging 3 - 3 - B4B	
				Packaging 3 - 4 - B4B	
				Packaging 3 - 5 - B4B	
				Packaging 3 - 6 - B4B	DAS 28 9-89
				Packaging 3 - 7 - B4B	
				Packaging 3 - 8 - B4B	
				Packaging 3 - 9 - B4B	
				Packaging 3 - 10 - B4B	
				Packaging 3 - 11 - B4B	
				Packaging 3 - 12 - B4B	
				Packaging 3 - 13 - B4B	
				Packaging 3 - 14 - B4B	
				Packaging 3 - 15 - B4B	
				Packaging 3 - 16 - B4B	
				Packaging 3 - 17 - B4B	
				Packaging 3 - 18 - B4B	
				Packaging 3 - 19 - B4B	
				Packaging 3 - 20 - B4B	
				Packaging 3 - 21 - B4B	
				Packaging 3 - 22 - B4B	
				Packaging 3 - 23 - B4B	
				Packaging 3 - 24 - B4B	
				Packaging 3 - 25 - B4B	
				Packaging 3 - 26 - B4B	
				Packaging 3 - 27 - B4B	
				Packaging 3 - 28 - B4B	
				Packaging 3 - 29 - B4B	
				Packaging 3 - 30 - B4B	
				Packaging 3 - 31 - B4B	
				Packaging 3 - 32 - B4B	
				Packaging 3 - 33 - B4B	
				Packaging 3 - 34 - B4B	
				Packaging 3 - 35 - B4B	
				Packaging 3 - 36 - B4B	
140 QC 21 - FG	3 pcs	5/6/19	0.00 0.00	QC 21 - FG - 21	DAS 21 MAY 0 2 2019 9-89
				QC 21 - FG - 70	
				QC 21 - SA - 53	

Part Op 100 - (Purchasing) Issue P/O: 043133 MANUFACTURE RBW6205G03451-3G AS PER DWG Supplier: METEC
 Descriptions: Certificate of conformity is required
 110 - (Receive & Inspect for Damage & Mat'l Certs)
 120 - QC6- All purchased or subcontracted products)
 130 - (Identify as per dwg & Stock Location: _____)
 140 - (QC21- Final Inspection - Work Order Release)

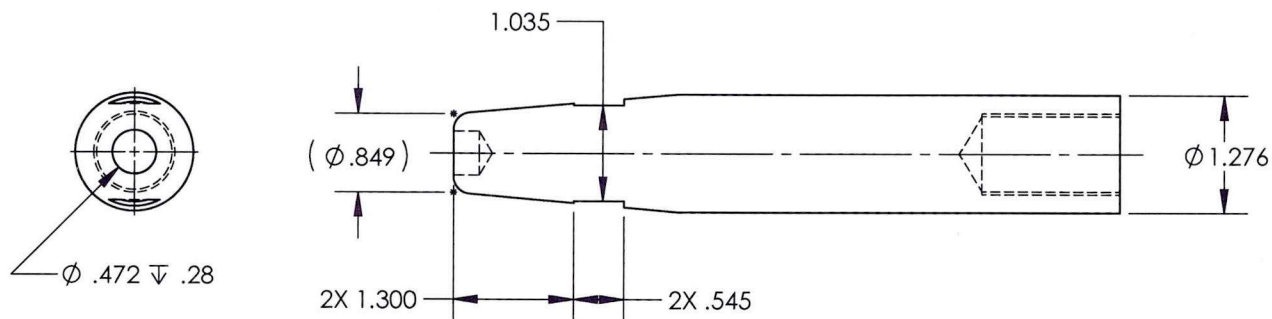
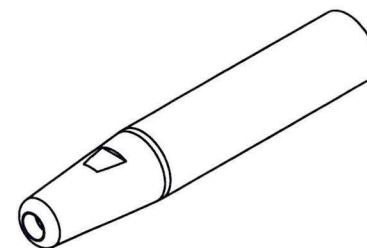
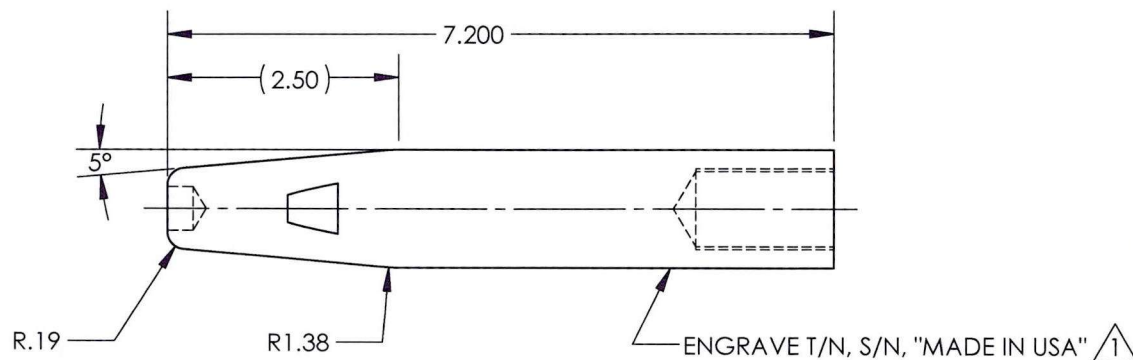
x3 hlu 08 APR 2019

Job BOM				
Part / Item	Component Name	Quantity	Operation	Container
RBW6205G03451-3GP	Bolt Guide Removal & Install	3 Ea (1 ea)	100-Purchasing	5176719
Job Allocations				
Operation	Component Part	Required	Inventory	Allocated
100-Purchasing	RBW6205G03451-3GP	3	0	0
Part Specifications				
Specifications could not be found.				

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REVISIONS				
REV	DESCRIPTION	DATE	INITIAL	APPROVED
A	ADDED 2.50 REF. DIMENSION.	9/24/2009	WP	GE
2	REMOVED ENGRAVING NOTE.	10/3/2009	WP	RW
2A	CH'D WAS CLEAR HARD ANODIZING IS CLEAR ANODIZING.	10/27/2009	WP	GE
2B	SEPERATED TOOLS FROM KIT RBW6205G00331-3G. ADDED ENGRAVE NOTE AND BUFF NOTE. ADDED AW139 TO USED ON MODEL.	10/17/2013	CFS	RW



NOTE:

1 ENGRAVE LIGHTLY AND BUFF SMOOTH AFTER.

RED BARN MACHINE	
TITLE M/R BLADE RETENTION BOLT GUIDE	
DWG NO. RBW6205G03451-3G	REV 2B
MAT'L 6061	DRAWN BY: SMITH
UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES	APPROVED <i>D Weil</i>
.XXX ± .005 .XX ± .01 .X ± .1	HEAT TREAT FINISH CLEAR ANODIZE
FRACTIONS ± 1/32 ANGLES ± 5°	SPEC MIL-A-8625F, TYPE II, CLASS I
1. BREAK ALL SHARP EDGES .015 x 45° OR .015R 2. DIMENSIONAL LIMITS APPLY AFTER PLATING	USED ON MODEL AGUSTA AW139
SCALE 1:2	DATE 10/17/2013
SHEET 1 OF 1	

ASSY QTY	ASSY QTY	B/O	Part #	UNIT QTY	Description	Material	B/O INFORMATION OR SPECIFICATIONS	PG.
				1	BOLT GUIDE	6061	Ø1-3/8 X 7-3/8	1



Dart Aerospace Ltd.
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Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200

PURCHASE ORDER

PO043133



Supplier: ARR002-VU
Arrow Tech Machine Works
29751 E. Enid Road,
Unit C
Eugene, OR 97402 USA
Phone: 541-780-6938
Fax: 458-215-4938

Attention: , Ana
(541) 780-6938

Ship To:

PO No: PO043133

PO Date: 4/8/19

Due Date: 5/6/19

Purchase Order

Revision:

Revision Date:

Ship-To Contact: Phone:

Pymt Terms: Net 30

Freight Terms:

Special Comments:

Items

Line Item	Job	Part	Supplier Part No	Item No	Description	Status	Account	Due Date	Order Quantity	Received Quantity	Balance	Unit Price (USD)	Extended Price
1	193064	RBW6205G03451-3GP	X3		Bolt Guide Removal & Install REV 2B	Firmed	-	5/6/19	3 Ea	0 Ea	3 Ea	\$290.54/Ea	\$871.62
Grand Total:													\$871.62

Order Notes

Terms & Condition of Purchasing(Suppliers) and Procurement Quality Clauses are an integral part of our AS9100 requirements. To learn in detail, please visit www.dartaerospace.com for further explanation.

Procurement Quality Clauses

A005 RIGHT OF ENTRY

A007 FIRST ARTICLE INSPECTION (FAI) BY SELLER, (DOCUMENTATION MAINTAINED BY SUPPLIER)

A012 CHEMICAL AND PHYSICAL TEST REPORTS

A016 PERSONNEL QUALIFICATION

A017 RAW MATERIAL IDENTIFICATION (AS APPLICABLE)

A026 CERTIFICATION OF MATERIAL CONFORMANCE

A041 QUALITY MANAGEMENT SYSTEM

A042 DART NOTIFICATION BY SUPPLIER

A043 RETENTION OF QUALITY DOCUMENT

A048 COUNTERFEIT PARTS AVOIDANCE, DETECTION, MITIGATION AND DISPOSITION PROGRAM

A049 SUPPLIER AWARENESS

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Dart Aerospace Ltd.
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200

PURCHASE ORDER **PO043133**



Supplier: ARR002-VU
Arrow Tech Machine Works
29751 E. Enid Road,
Unit C
Eugene, OR 97402 USA
Phone: 541-780-6938
Fax: 458-215-4938

Attention: , Ana
(541) 780-6938

Ship To:

PO No: PO043133

PO Date: 4/8/19

Due Date: 5/6/19

Purchase Order

Revision:

Revision Date:

Ship-To Contact: Phone:

Pynt Terms: Net 30

Freight Terms:

Special Comments:

Items													
Line Item	Job	Part	Supplier Part No	Item No	Description	Status	Account	Due Date	Order Quantity	Received Quantity	Balance	Unit Price (USD)	Extended Price
1	193064	RBW6205G03451-3GP			Bolt Guide Removal & Install REV 2B	Firmed	-	5/6/19	3 Ea	0 Ea	3 Ea	\$290.54/Ea	\$871.62
Grand Total:													\$871.62

DAS
40
9-89

Order Notes

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Procurement Quality Clauses

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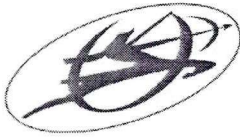
A048 COUNTERFEIT PARTS AVOIDANCE, DETECTION, MITIGATION AND DISPOSITION PROGRAM

A049 SUPPLIER AWARENESS

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RECEIVED
4/8/19 AHP



**PHGE Machineworks dba
Arrowtech Machineworks**
29751 E Enid Rd. Unit C
Eugene, Oregon 97402
Phone: (541) 780-6938
Fax: (458) 215-4938

Packing Slip

NO. 544

Date: 4/29/2019
PO Ref: 043133
Ship via: Fedex Priority

Bill To:
Dart Aerospace
1270 Aberdeen St. Hawkesbury, ON
CANADA K6A 1K7

Ship To:
Dart Aerospace
1271 Aberdeen St. Hawkesbury, ON
CANADA K6A 1K8

Qty
3

Item
BOLT GUIDE REMOVAL & INSTALL

Part No.
RBW6205G03451-3G

Received by:

Packaged by: J.M.C.

Checked by: AK

Thank You



ARROW TECH MACHINE WORKS

Certificate of Conformance

Your Purchase Order No: 043133 Dated: 4/29/2019

Our Order / Job No: 043133-1AWT Order Qty: 3

Part Name: M/R BLADE RETENTION BOLT GUIDE

Part Number RBW6205G03451-3G

Lot Size: N/A Ship Date: 4/29/2019

We certify that these parts shipped to you are of domestic or international manufacture and conform to all requirements of the Purchase Order. These parts have been manufactured and inspected in accordance with all required specifications, instructions and drawings. Any applicable specifications are listed below:

Drawing Number: RBW6205G03451-3G Rev: 2B

Material Size and Type: -1/6061 ALUM.

Material Specifications: ALUM: ASTM B221

Heat Treatment: N/A

Plating/Finish: CLEAR ANODIZE: MIL-A-8625F, TYPE II, CLASS I

Mercury Contamination: The material used to process this order has not come in contact with mercury or mercury bearing instruments.

Date: 4/29/19.

Signed: Hernan M. Salas

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9-89

PHGE Machine Works LLC dba Arrow Tech Machine Works
29751 E. Enid Rd. Unit C Eugene, Oregon 97402
Main: (541) 780-6938 | Fax: (458) 215-4938
www.atechmachineworks.com